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The major breakthrough was the 20R, a 2.2-liter engine created in 1975 that became the model for the long-lasting Toyota truck engines for the next 30 years. In 1979, Toyota appeared to finally get it right with the SR-5, combined its new R-series engine and a more pleasing, sporty body style.

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Toyota 20R engines: details and photos. See the rest of the R-series.Launched in the 1975 Celica, Corona, and Half-ton Pickup, the 20R engine used a semi-hemispherical head to optimize both fuel-burning and power generation at high rpm; it was, however, designed to meet and beat emissions standards as well, without the power-sapping add-ons other manufacturers were resorting to.

Toyota 20-R / 20R engines

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