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Micro-electronics, micro-optics and micro-mechanical components form an integral part of advanced engineered products coming under the broad area of precision engineering. This book covers theme articles and research reports covering the broad area of precision engineering.

The current focus of manufacturing is towards flexible automation and miniaturization.

Faced with ever-increasing market demands, manufacturing industry is forced to seek innovation and technological breakthrough. This state-of-the-art text aims to integrate broad aspects of precision and production engineering to cope with rapid changes in market needs and technological developments as we enter the 21st century. It addresses basic theory, extensive research in advanced topics, industrial applications, and relevant surveys in related fields. Major subjects covered by this book include: Advanced manufacturing systems; Ultra-precision machining and micro machining; Nanotechnology for fabrication and measurement; Chemo-mechanical processes; Rapid

prototyping technology; New materials and advanced processes; Computer-aided production engineering; Manufacturing process control; Planning. This volume contains the proceedings of the 10th International Conference on Precision Engineering (ICPE), which was held in July 2001, in Yokohama, Japan. ICPE is a well-established conference in the field of production and precision engineering, covering a wide range of topics for future-oriented manufacturing systems and processes; it is organized by the Japan Society for Precision Engineering (JSPE). This book can be used as a reference for graduate and undergraduate courses in precision and production engineering, and also for researchers and industrial engineers to capture current trends in this field.

Manufacturing generates wealth, whereas high-precision manufacturing is even more lucrative. Mechanical engineers, professionals and students can turn to Precision Engineering for an in-depth understanding on manufacturing of optical, electronic and mechanical products. Starting with an introduction to precision engineering, the book describes theory and design of precision machines as well as mechanics of ultra-precision machining. It also discusses manufacturing based on atomic bit processes as well as topics like atomic force, scanning, electron and optical microscopy, surface finish and clean rooms. The book is designed as per the syllabi of NTU Singapore, UTM Johor Bahru, Malaysia and MMU Melaka, Malaysia.

by Professor Pat McKeown Cranfield Precision Engineering, UK Member of Joint Organising Committee IPES6/UME2 PROGRESS IN PRECISION ENGINEERING Metal working companies in tool making, prototype manufacture and subcontract machining often use the label "precision engineering" to indicate that they are accustomed to working to finer tolerances than is normally expected in series production. But what we are concerned with in this and our preceding international conferences is much wider and deeper than this. Precision engineering is a grouping of multidisciplinary scientific and engineering skills and techniques, firmly based on dimensional metrology, by which a wide range of new advanced technology products is made possible. In the last 5 - 10 years we have witnessed dramatic progress in precision engineering, particularly by the rapid development of its important sub-sets, micro-engineering and nanotechnology. It is a particular pleasure for me and my colleagues on the Organising Committee to welcome you to Braunschweig on the occasion of this the first joint international meeting in high precision manufacturing/precision engineering to be held in Germany. Our aim is to bring together the world's leading precision engineering practitioners from areas of application as diverse as optics for astronomy, micro and nano machining process research, design and development of ultra precision machine tools and metrology equipment, advanced materials, bio medical research and new sensor/transducer systems.

Advances in engineering precision have tracked with technological progress for hundreds of years. Over the last few decades, precision engineering has been the specific focus of research on an international scale. The outcome of this effort has been the establishment of a broad range of engineering principles and techniques that form the foundation of precision design. Today's precision manufacturing machines and measuring instruments represent highly specialised processes that combine deterministic engineering with metrology. Spanning a broad range of technology applications, precision engineering principles frequently bring together scientific ideas drawn from mechanics, materials, optics, electronics, control, thermo-mechanics, dynamics, and software engineering. This book provides a collection of these principles in a single source. Each topic is presented at a level suitable for both undergraduate students and precision engineers in the

field. Also included is a wealth of references and example problems to consolidate ideas, and help guide the interested reader to more advanced literature on specific implementations.

International Progress in Precision Engineering documents the proceedings of the 7th International Precision Engineering Seminar held in Kobe, Japan, May 1993. The seminar brought together the world's leading precision engineering practitioners from areas of application as diverse as sensors, actuators, scanning tip microscopy, micro and nano machining (including bio-machining), ultra precision measuring machines, machine tools, and large optics for space technology. The seminar included 10 oral sessions that dealt with the following topics: (I) Metrology - The Science Base For Precision Engineering; (II) Sensors and Actuators in Precision Engineering and Nanotechnology; (III) New Materials - Applications and Ultra-Precision Energy Beam Processing; (IV) Nanotechnology Machining Processes; (V) New Developments In Ultra-Precision Machines; (VI) Ultra-Precision, Servo, and Control Technology; (VII) Precision Engineering in Space Technology; (VIII) X-Ray Technologies and Their Applications; (IX) Micromechanics and Micrometrology; and (X) New Developments in Precision Engineering. There were also poster sessions and an introductory keynote speech by Dr. H. Mizuno, Executive Vice-President of Matsushita/Panasonic, who talks on the symbiotic relationship between electronics and precision engineering.

Introduction -- Hardware Integration -- Software Integration -- Integration of Statistical Methods -- Facility Integration -- Summary --
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Handling -- Fault Tolerance -- References -- Index

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